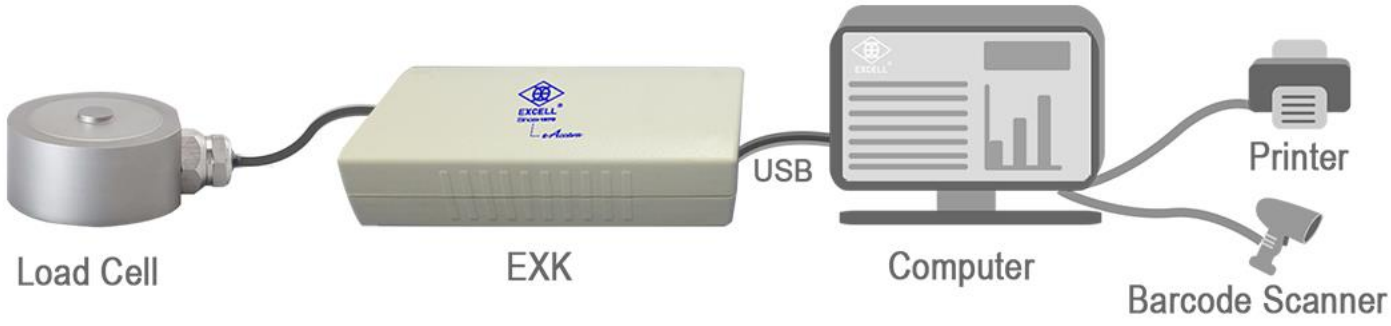
EXCELL PRECISION CO.,LTD.

EXK WEIGHING PAL KIT USER MANUAL



6F, No. 127, Lane 235, Baoqiao Rd., Xindian District,
New Taipei City 23145, Taiwan
pm-all@excell.com.tw
https://www.excell-scale.com
+886-2-8919-1000
+886-2-8919-2209

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1 Introduction

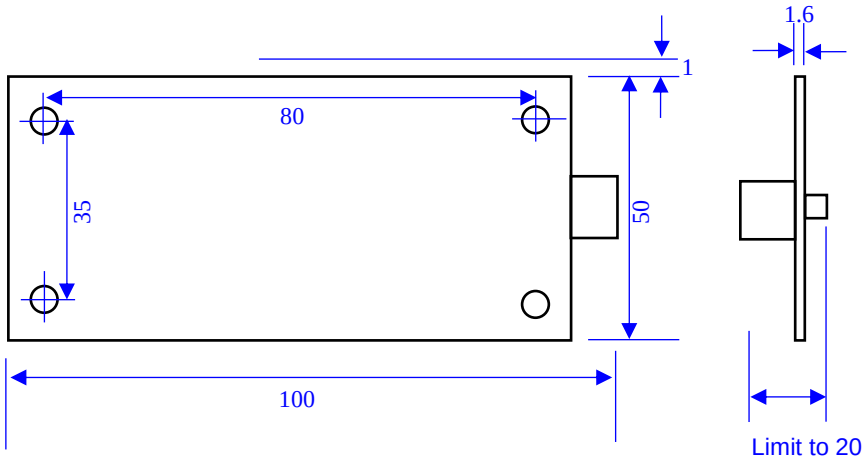
USB-based EXK Weighing Pal Kit (also known as EXK Kit) is a compact weighing module, via USB VCP (virtual COM Port) to operate and output weighing data. EXK Kit can be set up through graphic user interface of EXK Setup Tool (also known as WKT) to make setup easier. EXK Kit is compact with COM port communication, so it is ideal to acquire weight information for embedded computer systems in POS, or in industrial computer. It can also be used in manufacturing execution system (MES).

EXK Kit Features

- 1 x USB port provides both power and communication links to the EXK Kit. EXK Kit's USB driver supports the following operating systems:
  - Windows 7/8/8.1/10
  - Windows XP/Server 2003/Vista/7/8/8.1
  - Windows 2000
  - WinCE 5.0/6.0
  - Mac OSX
  - Linux 2.6.x/3.x.x and 4.x.x
  - Android 4.2
- 2 x COM ports – separate communication channels for weighing data and Commands
- 3 Data modes: Internal count, Weighing, Counting
- 4 Weighing Functions: Tare , Pre-tare , Zero, Zero Tracking
- Suitable for weighing platforms with 5-pin (Aviation) connectors
- Compact Size: 12cm (L) x 6cm (W) x 3cm (H) (with housing), or 8.9cm (L) x 5.1cm (W) x 2cm (H) (only mainboard)
- EXK kit can be easily setup with EXK Setup Tool (WKT), which is compatible with Windows XP(SP3)/7/8/10.

EXK Kit Dimensions

Mainboard without external housing: 89mm (L) x 51mm (W) x 20mm (H)
External housing dimensions: 120mm (L) x 60mm (W) x 30mm (H)



EXK Kit Specifications

- Resolution : Maximum 1/15000, depending on the weighing platform’s load cell resolution
- Multi-interval capability
- Weighing units
  - Calibration units: Kilogram , gram, pound, Ton
  - Conversion units: Pound-ounce, ounce, grain, DWT (deadweight tonnage), carat
- Power: 5V / 500mA. A standard computer USB port provides both power and communications to EXK Kit.

2 Command (CMD) Formats (8-byte Length)

Command Type	CMD Code (HEX)	Command Descriptions	Header (HEX)	CMD (HEX)	Settings (HEX)				Terminator (HEX)		Settings Descriptions	Default Value (HEX)	ADJ / LOCK
			BYTE 0	BYTE 1	BYTE 2-H	BYTE 3	BYTE 4	BYTE 5-L	BYTE 6	BYTE 7			
Weight Setup	03	Clear Linear Data	FF	03	00	00	00	0x77	0D	0A			ADJ
	04	Linear Setup	FF	04	00	00	00	00	0D	0A	Byte5 00: Empty Load Setup 01: First Point 02: Second Point 03: Third Point 04: Fourth Point 05: Fifth Point Reboot after completing setup. If weight calibration and linear data clearing are not completed, then a setup failure message will appear.		ADJ
	05	Multi-interval Mode	FF	05	00	00	00	00	0D	0A	00: Multi-Interval (various resolution intervals) 01: Multi-range (if second interval is surpassed, then the second-interval resolution would be used on weighing return)	00	ADJ
Parameter Setup	10	Tare Function	FF	10	00	00	00	00	0D	0A	00: Disable Tare function 01: Can only Tare once 02: Can Tare accumulatively	02	ADJ
	11	Pre-tare Enable/disable	FF	11	00	00	00	00	0D	0A	00: Disable 01: Enable	00	ADJ
	12	Use the Zero Command to cancel Tare and Pre-tare	FF	12	00	00	00	00	0D	0A	00: Disable 01: Enable	00	ADJ
	13	Initial Zero Range (Full Scale Percentage)	FF	13	00	00	00	00	0D	0A	1%~100%(DEC)	0A	ADJ
	14	Zero Tracking and Zero Range (%Full Scale)	FF	14	00	00	00	00	0D	0A	1%~100%(DEC)	02	ADJ
	15	Stability Criteria's D	FF	15	00	00	00	00	0D	0A	00: 1/4d	00	ADJ

Command Type	CMD Code (HEX)	Command Descriptions	Header (HEX)	CMD (HEX)	Settings (HEX)				Terminator (HEX)		Settings Descriptions	Default Value (HEX)	ADJ / LOCK
			BYTE 0	BYTE 1	BYTE 2-H	BYTE 3	BYTE 4	BYTE 5-L	BYTE 6	BYTE 7			
Parameter Setup		(Division) Value									01: 1/2d 02: 3/4d 03: 1d		
	16	Stability Criteria's Millisecond Value	FF	16	00	00	00	00	0D	0A	0~200 (x10millisecond)(DEC)	50(DEC)	ADJ
	17	Weight Output (COM Output)	FF	17	00	00	00	00	0D	0A	00: Disable 01: Enable	00	
	18	Weight Output (COM Output) Type	FF	18	00	00	00	00	0D	0A	00: AD 01: Weighing 02: Counting 03: Excell Standard Format	00	
	19	Initial Default Weight Specification	FF	19	00	00	00	00	0D	0A	01~06, Maximum Value is determined by the command 01 settings.	01	
Communi-cation Setup	20	Weighing Data Output COM Setup	FF	20	Baud Rate	Data Bit	Parity	Stop Bit	0D	0A	Baud Rate 00: 1200 01: 2400 02: 4800 03: 9600 04: 14400 05: 19200 06: 38400 07: 57600 Data Bit 00: 8 01: 9 Parity 00: None 01: Even 02: Odd Stop Bit 00: 0.5 01: 1 02: 1.5	03 00 00 01	
	22	Data COM Output Rate	FF	22	00	00	00	00	0D	0A	00: No limit (determined by baud rate) 01: 10 times per second 02: 5 times per second 03: 4 times per second 04: 2 times per second 05: 1 time per second	01	
	23	Manufacturing Location G (Gravity) Value	FF	23	00	00	00	00	0D	0A	Range 978032~983218(DEC)	978914 (DEC) (Taipei)	ADJ
	24	Local G (Gravity) Value	FF	24	00	00	00	00	0D	0A	Range 978032~983218(DEC)	978914 (DEC) (Taipei)	
	27	Set ADJ Password	FF	27	00	00	00	00	0D	0A	4 bytes ASCII, only numeric		

<table>
<tr><th rowspan="2">Command Type</th><th rowspan="2">CMD Code (HEX)</th><th rowspan="2">Command Descriptions</th><th>Header (HEX)</th><th>CMD (HEX)</th><th colspan="4">Settings (HEX)</th><th colspan="2">Terminator (HEX)</th><th rowspan="2">Settings Descriptions</th><th rowspan="2">Default Value (HEX)</th><th rowspan="2">ADJ / LOCK</th></tr>
<tr><th>BYTE 0</th><th>BYTE 1</th><th>BYTE 2-H</th><th>BYTE 3</th><th>BYTE 4</th><th>BYTE 5-L</th><th>BYTE 6</th><th>BYTE 7</th></tr>
<tr><td>Communi-cation Setup</td><td>28</td><td>Unlock to ADJ</td><td>FF</td><td>28</td><td>00</td><td>00</td><td>00</td><td>00</td><td>0D</td><td>0A</td><td>Input 4 bytes ADJ password to into ADJ mode. If incorrect password then returns FF 99 E2 0D 0A.</td><td>0000 (ASCII)</td><td></td></tr>
<tr><td rowspan="5">Control Command</td><td>30</td><td>Setup Pre-tare Value</td><td>FF</td><td>30</td><td>00</td><td>00</td><td>00</td><td>00</td><td>0D</td><td>0A</td><td>Pre-tare Value is 32 bit unsigned without decimal point. Inputted value is right-justified.
Examples:
Base 10 (decimal)
<table><tr><th>Weight Format</th><th>Input (DEC)</th><th>Pre-tare Value</th></tr><tr><td>0.000 kg</td><td>0100</td><td>0.100 kg</td></tr><tr><td>0.00 kg</td><td>0100</td><td>1.00 kg</td></tr><tr><td>0.0 kg</td><td>0100</td><td>10.0 kg</td></tr></table>
Base 16 (hexadecimal)
<table><tr><th>Weight Format
lb oz</th><th>Input (DEC)</th><th>Pre-tare Value
lb oz</th></tr><tr><td>0. 0.00</td><td>0150</td><td>0. 1.50</td></tr><tr><td>0. 0.0</td><td>0150</td><td>0. 15.0</td></tr><tr><td>0. 0</td><td>0150</td><td>9. 6</td></tr></table>When weight format is 0. 0 (lb oz) as in the above last example, “input 0150” means 150oz. Since 1 lb = 16oz, the pre-tare value becomes 9lb 6oz.</td><td></td><td></td></tr>
<tr><td>31</td><td>Return to Zero</td><td>FF</td><td>31</td><td>00</td><td>00</td><td>00</td><td>77</td><td>0D</td><td>0A</td><td>Fixed value of 0x77</td><td></td><td></td></tr>
<tr><td>32</td><td>Tare</td><td>FF</td><td>32</td><td>00</td><td>00</td><td>00</td><td>77</td><td>0D</td><td>0A</td><td>Fixed value of 0x77</td><td></td><td></td></tr>
<tr><td>33</td><td>Setup Unit Weight Value</td><td>FF</td><td>33</td><td>00</td><td>00</td><td>00</td><td>00</td><td>0D</td><td>0A</td><td>Formula: Quantity = (Weight AD - Zero Point AD) / Unit Weight.
Set unit weight value. 1st Byte is number of decimal places (must ≦ 6). The last 3 bytes represent the numerical value.
Current unit is used as the weighing unit.
Example: Current unit is kg, then an input value 0x0300000A = 0.010kg.
🗐 If set to 0, to remove unit weight value and cancel counting.</td><td></td><td></td></tr>
<tr><td>34</td><td>Setup Quantity</td><td>FF</td><td>34</td><td>00</td><td>00</td><td>00</td><td>00</td><td>0D</td><td>0A</td><td>Formula: Unit Weight AD = (Weight AD - Zero Point AD) / Quantity
(Counting is only for kg, g, and lb units)
Set quantity value.
🗐 If set to 0, to remove quantity value and cancel counting.</td><td></td><td></td></tr>
</table>

Command Type	CMD Code (HEX)	Command Descriptions	Header (HEX)	CMD (HEX)	Settings (HEX)				Terminator (HEX)		Settings Descriptions	Default Value (HEX)	ADJ / LOCK
			BYTE 0	BYTE 1	BYTE 2-H	BYTE 3	BYTE 4	BYTE 5-L	BYTE 6	BYTE 7			
Control Command	35	Empty Weight Confirmation (Weight Calibration)	FF	35	00	00	00	77	0D	0A			ADJ
	36	Calibration Weight Confirmation (Weight Calibration)	FF	36	00	00	00	77	0D	0A			ADJ
	37	Change/set Weighing Specification (i.e. weighing unit)	FF	37	00	00	00	00	0D	0A	01~06, Maximum Value depends on the setting values of the 25-byte command format 02 “Total Number of Specification Entries”.		
	38	Reboot	FF	38	00	00	00	77	0D	0A			
Read Command	40	Read Data 1: Read Linear Setup 2: Read Weight Specification 3: Read Other Setup 4: Read Version Number	FF	40	00	00	00	00	0D	0A	01~04 01: Return E0 Header + 25 bytes 02: Return E1 Header + 123 bytes 03: Return E2 Header + 32 bytes 04: Return E3 + 16 bytes of Version Number – 17 bytes total		
	42	Restore Factory Settings	FF	42	00	00	00	77	0D	0A	Restore settings to factory default values and write them to FLASH. Weight Specification and linearity data will not be altered. 🗐 Those settings marked in ADJ has to be in *ADJ Status* to be restored.		See note 🗐 on the left
	43	Read ADJ	FF	43	00	00	00	77	0D	0A	After transmission, reply FF 98 xx 0D 0A xx= 00: LOCK 01: ADJ		

3 Command (CMD) Formats (25-byte Length)

Command Type	CMD Code (HEX)	Command Descriptions	BYTE Address	Contents	Setting	Settings Descriptions	Default Value HEX	ADJ / LOCK
Weight Setup	02	Setup Weight Specification	0	Header	Fixed value FF			ADJ
			1	Command Code	Fixed value 02			
			2	Total Number of Weighing Unit	01~06	For example: if there are 3 weighing units (kg, g, and lb). Set it to 03. The 2nd unit (22nd byte) and the 3rd unit (23rd byte) have to set to 00~0B. They cannot set to FF; otherwise, error message E2 will be returned.	01	
			3~6	Maximum capacity	Most significant byte first		15000 (DEC)	
			7~10	Calibration weight	Most significant byte first		15000 (DEC)	
			11~14	Maximum capacity+9*D	Most significant byte first		15045 (DEC)	
			15~18	Interval-dividing Point	Most significant byte first		15000 (DEC)	
			19	Resolution of Interval-dividing Point 1	01, 02, 05, 0A (4 types)		05	
			20	Resolution of Interval-dividing Point 2	01, 02, 05, 0A (4 types)		05	
			21	Weight Decimal Point	00: 0 No decimal places 01: 0.0 One decimal place 02: 0.00 Two decimal places 03: 0.000 Three decimal places		03	
			22	Second Weighing unit Refer to Weighing Units Table	00: kg 07: dwt 01: g 08: ct 02: lb 09: hkg 04: lboz 0A: viss 05: oz 0B: T 06: GN FF: None		FF	
			23	Third weighing unit	Same as above		FF	
			24	Fourth weighing unit	Same as above		FF	
			25	Fifth weighing unit	Same as above		FF	
			26	Sixth Weighing unit	Same as above		FF	
			27	Calibration units	00: kg 01: g	If set as 0B(T), selectable weighing units for 2nd ~ 6th specification entries are as follows:	00	

Command Type	CMD Code (HEX)	Command Descriptions	BYTE Address	Contents	Setting	Settings Descriptions	Default Value HEX	ADJ / LOCK
Weight Setup	02	Setup Weight Specification	27		02: lb 0B: T	00: kg 05: oz 02: lb 09: hkg 04: lboz 0A: viss		
			28~29	Terminator	Fixed value 0D 0A			

4 Setup and Control Command Reply Results

Setup and Control Command Reply Results (HEX)	Command Descriptions
FF 99 06 0D 0A	Processing done
FF 99 E1 0D 0A	Inaccurate Command parameter value (too long): 1. Setup value not within designated range 2. Not compliant with the Command's total length
FF 99 E2 0D 0A	Setup failed
FF 99 E4 0D 0A	Invalid Command : Invalid Command code
FF 98 xx 0D 0A	Return value: xx

5 Weighing Units Table

Unit Code	Unit Name	System String	Carry Method
0	kilogram	kg	Decimal (Base 10)
1	gram	g	Decimal (Base 10)
2	pound	lb	Decimal (Base 10)
4	pound ounce	lboz	Hexadecimal (Base 16)
5	Ounce	oz	Decimal (Base 10)
6	Grain	GN	Decimal (Base 10)
7	Dwt	dwt	Decimal (Base 10)
8	Carat	ct	Decimal (Base 10)
9	Catty (Hong Kong)	hkg	Hexadecimal (Base 16)
10	Viss (Myanmar)	viss	Decimal (Base 10)
11	metric ton	T	Decimal (Base 10)

6 Weighing Data Output Formats

Regarding Gross Weight, Net Weight, Tare, and Pre-tare formats, please refer to Output Weighing Value Format.

6.1 AD Format and Weighting Format

AD Format

Address	Contents	Descriptions
1	Header	0xFF
2	Error Status	None: 0xE0 Initial Zero above allowed max: 0xE1 Initial Zero below allowed min: 0xE2 Initial Zero is unstable for more than 10 seconds: 0xE4 Weighing value exceed Maximum capacity+9D: 0xE9 Unit weight less than 0.1d: 0xEA Sampling weight less than 10d: 0xEB Insufficient sampling weight and unit weight : 0xEC
3	Weighing Status	0: Unstable 1: Stable
4	Weight Sign	"+" or "-"
5~12	Weight AD	8 digits; Right-justified Redundant 0's are removed.
13~20	Zero AD	8 digits; Right-justified Redundant 0's are removed.
21	Terminator	0x0D
22	Terminator	0x0A

Weighing Format

Address	Contents	Descriptions
1	Header	0xFF
2	Error Status	None: 0xE0 Initial Zero above allowed max: 0xE1 Initial Zero below allowed min: 0xE2 Initial Zero is unstable for more than 10 seconds: 0xE4 Weighing value exceed Maximum capacity+9D: 0xE9 Unit weight less than 0.1d: 0xEA Sampling weight less than 10d: 0xEB Insufficient sampling weight and unit weight : 0xEC
3	Weighing Status	0: Unstable 1: Stable
4	Weight Sign	"+" or "-"
5~12	Gross Weight	Redundant 0's are removed. Right-justified; Includes decimal point
13~20	Net Weight	Redundant 0's are removed. Right-justified; Includes decimal point
21~28	Tare	Redundant 0's are removed. Right-justified; Includes decimal point
29~36	Pre-tare	Redundant 0's are removed. Right-justified; Includes decimal point
37~40	Weighing units	Left-justified
41	Terminator	0x0D
42	Terminator	0x0A

6.2 Counting Format and EXCELL Standard Format

Counting Format

Address	Contents	Descriptions
1	Header	0xFF
2	Error Status	None: 0xE0 Initial Zero above allowed max: 0xE1 Initial Zero below allowed min: 0xE2 Initial Zero is unstable for more than 10 seconds: 0xE4 Weighing value exceed Maximum capacity+9D: 0xE9 Unit weight less than 0.1d: 0xEA Sampling weight less than 10d: 0xEB Insufficient sampling weight and unit weight : 0xEC
3	Weighing Status	0: Unstable 1: Stable

EXCELL Standard Format

Address	Contents	Descriptions
1~2	Status	Stable: ST; Unstable: US; Overload: OL
3	Separator	,
4	Weight Status	Gross weight: G; Net weight: N
5		Blank
6	Separator	,
7	Weight Sign	"+" or "-"
8~15	Net Weight	Redundant 0's are removed. Right-justified; Includes decimal point
16~18	Weighing units	Right-justified
19	Terminator	0x0D

4	Weight Sign	"+" or "-"
5~12	Gross Weight	Redundant 0's are removed. Right-justified; Includes decimal point
13~20	Net Weight	Redundant 0's are removed. Right-justified; Includes decimal point
21~28	Tare	Redundant 0's are removed. Right-justified; Includes decimal point
29~36	Pre-tare	Redundant 0's are removed. Right-justified; Includes decimal point
37~40	Weighing units	Left-justified
41~48	Unit Weight (Net)	Redundant 0's are removed. Right-justified; Includes decimal point
49~56	Unit Weight AD	8 digits; Right-justified Redundant 0's are removed.
57~61	Quantity	Redundant 0's are removed. Right-justified
62	Terminator	0x0D
63	Terminator	0x0A

20	Terminator	0x0A

7 Output Weighing Value Format

EXK Kit's weighing value output is in either Base 10 (decimal) or Base 16 (hexadecimal) format. Weighing units such as pound-ounce are in Base 16 (hexadecimal) format. Base 10 (decimal) format has only 1 decimal point, while Base 16 (hexadecimal) can have 1 or 2 decimal points.

kg in Base 10 (decimal)	pound-ounce are in Base 16 (hexadecimal)
1 kg displays as "1.00"	9 lb 6 oz display as "9. 6.0" or "9. 6"

8 Install EXK Setup Tool (WKT)

System Requirement

Compatible Operating Systems: Windows XP (SP3) / Windows 7 / Windows 8 & 8.1 / Windows 10

Step1: Install EXK Setup Tool (WKT)

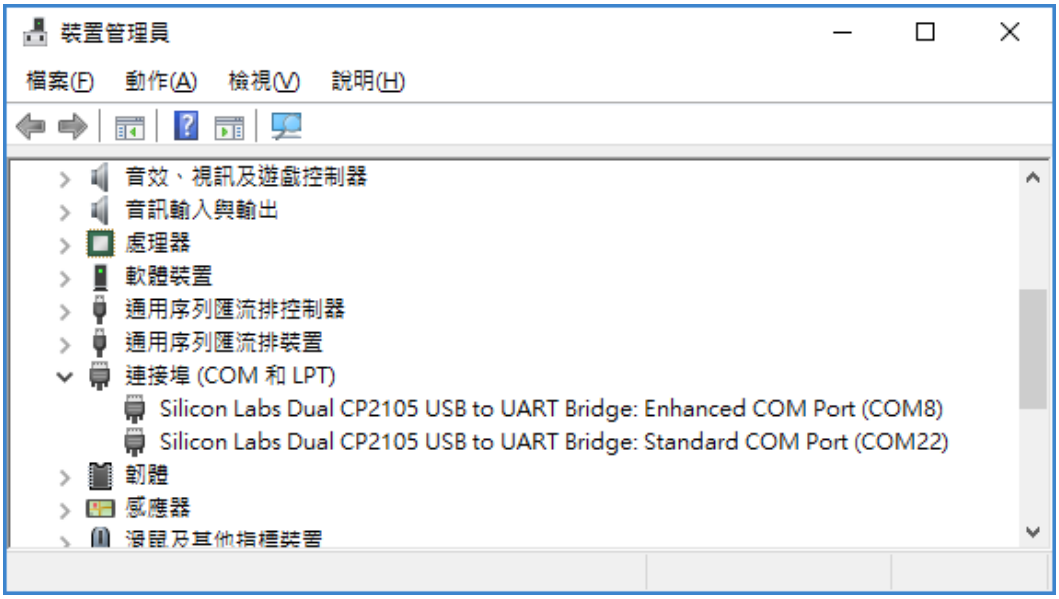
EXK Setup Tool (WKT) installation does not require executing an installer. Just create a directory for EXK Setup Tool (WKT). Place the two files (**wkt.exe, wkt.xml)** in that directory, then run **wkt.exe** :

Step2: Install USB driver for EXK Setup Tool (WKT)

Go to the following website and select a matching driver for installation:

https: //www.silabs.com/products/development-tools/software/usb-to-uart-bridge-vcp-drivers

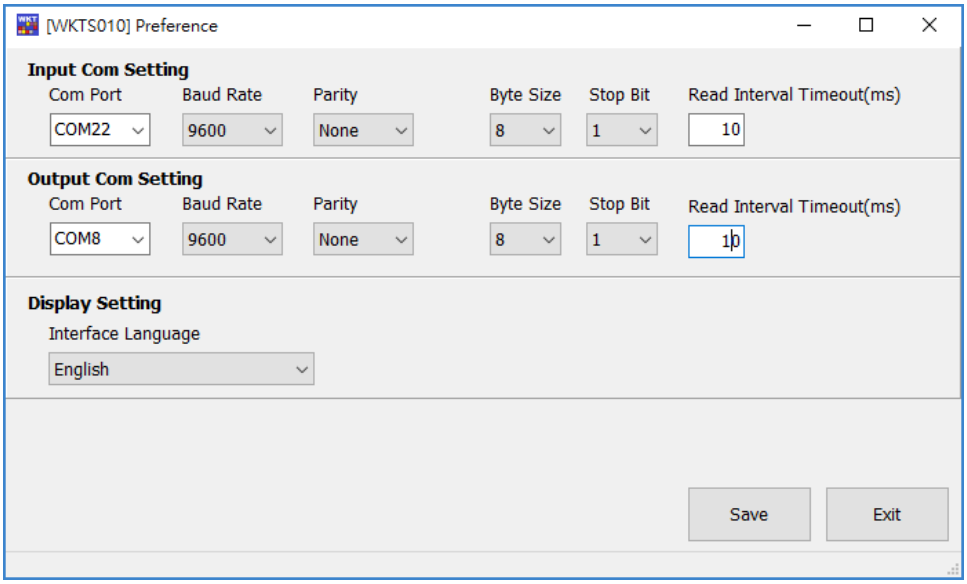
Step3: After drive installation is completed, use a USB Type A to USB Type B cable to connect EXK Kit and the computer, then the device manager will show two COM ports:



- Standard COM Port is the Weighing Data Output Port.
- Enhanced COM Port is the Command Port.

Step4: Connection Setup for EXK Setup Tool (WKT)

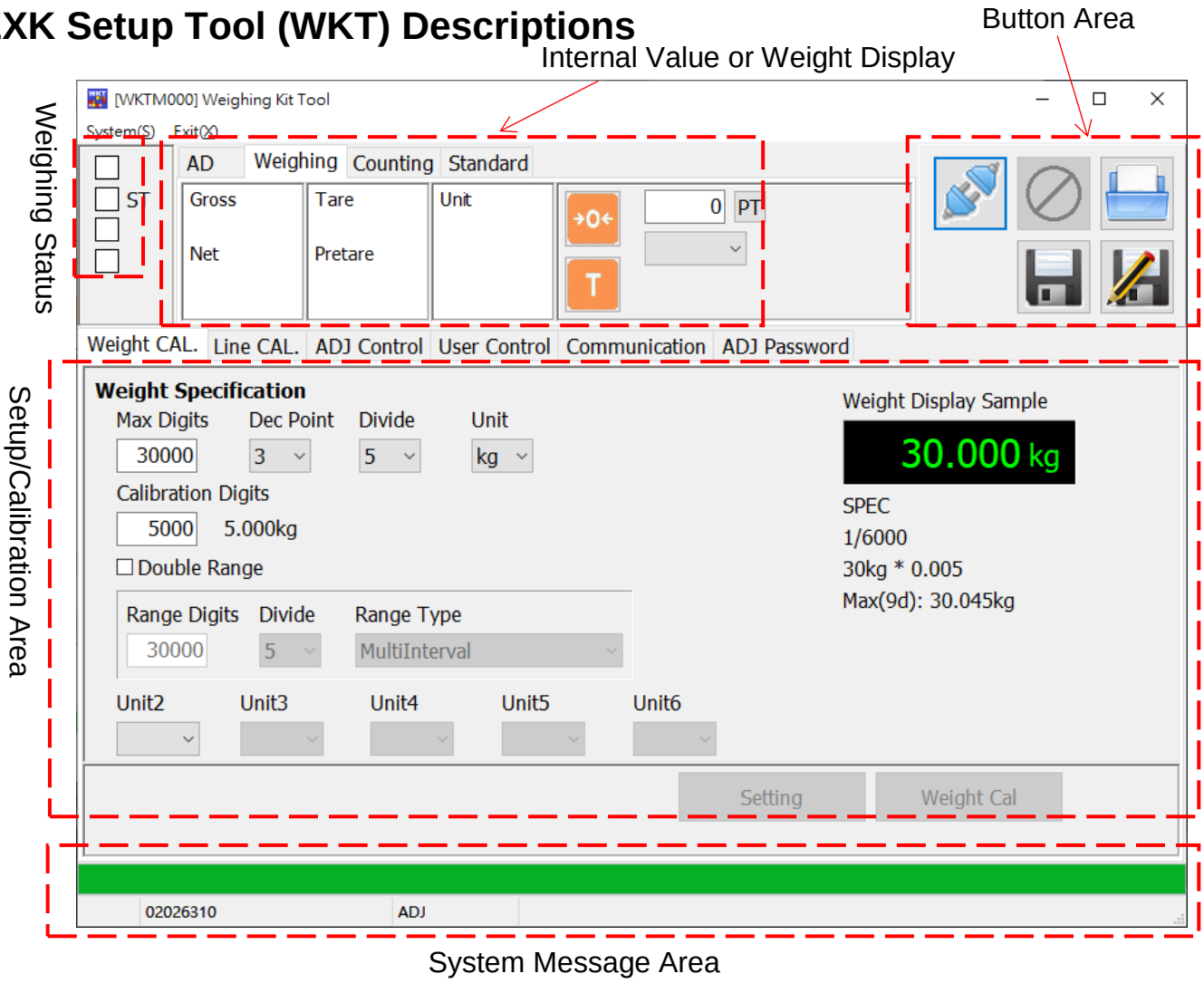
After running **wkt.exe**, sequentially select **System → Preference**, then the following dialog window will appear:



- According to COM port settings displayed in the device manager, manually select corresponding COM port numbers in Input Com Setting and Output Com Setting.
- Command port settings must be set as 9600,N,8,1.
- Other settings are the same as dialog window screenshot above.
- You can choose an interface language in Display Setting.
- After setup is completed, press 'Save' then 'Exit'.

🗐 Older hardware's definitions for Standard and Enhance are reversed (as mentioned in step 3), if EXK Setup Tool (WKT) does not receive weight data. Please reverse the Input Com Port and Output Com Port settings in [WKTS010] setting (see figure above) in EXK Setup Tool (WKT)

9 EXK Setup Tool (WKT) Descriptions



Button Area

Connect or disconnect

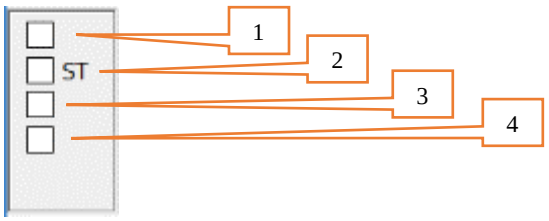
Download EXK's settings to EXK Setup Too

Save currently displayed settings to EXK Setup Tool

Save currently displayed settings as a configuration file

Open a configuration file and load its settings to the current display

Weighing Status Area



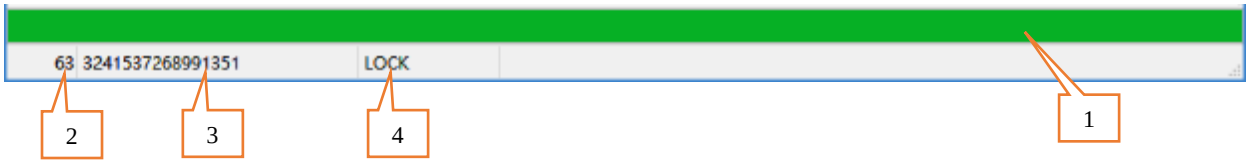
(1) Message code
Please refer to the communication protocol.

(2) Stability indicator
Lights green when stable; lights yellow when unstable.

(3) Negative weight indicator
Lights red when weight is negative

(4) Execution command reply code
Please refer to the communication protocol.

System Message Area



(1) Progress bar
(2) Weighing data format length – displayed after making connection
(3) EXK Kit firmware version – displayed after downloading EXK KIT settings
(4) Current status of EXK KIT's setup switch – displayed after downloading EXK KIT settings

Internal Value or Weight Display

Internal Value Display

Weight Display

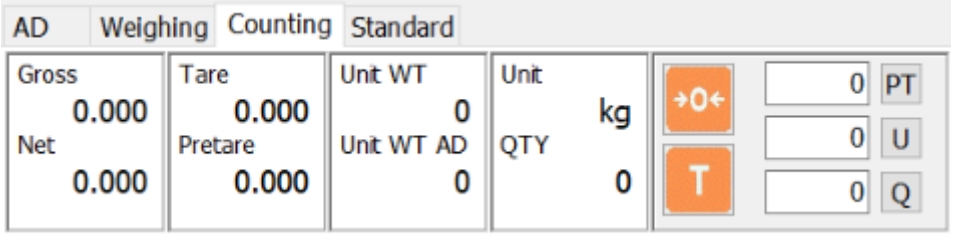
Return to Zero button

Tare button

Set pre-tare: (Example) The weight format is 0.000 kg in the above screenshot, so 0.5kg is displayed as 0.500. To set 0.5kg pre-tare weight, enter 500 (remove decimal point and Redundant 0) in the text bar and then press PT; the 0.5kg pre-tare weight is now set. To cancel Pre-tare, enter 0 and press PT.

unit selection dropdown menu

Counting Display

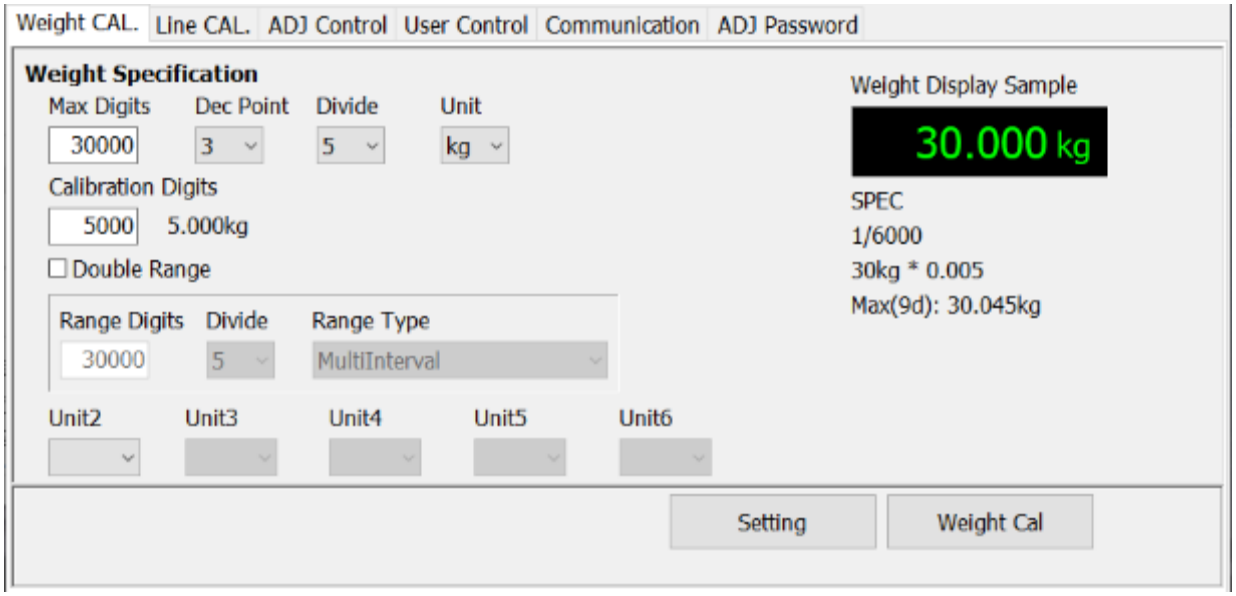


Set Unit Weight: (Example) The weight format is 0.000 kg in the above screenshot. To setup Unit Weight as 1g, enter 0.001 in the text bar and then press U; the 0.001kg (1g) unit weight is now set. To cancel Unit Weight, enter 0 and press U.

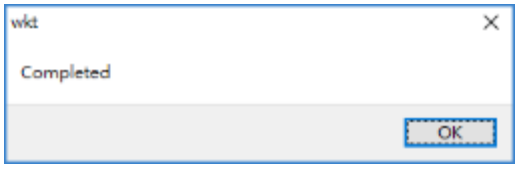
0 Q Set Quantity: With weighing object(s) present on the platter (i.e. nonzero weighing value), enter quantity and press Q. Unit weight will be automatically calculated based on current weight and quantity entered. To cancel Quantity, enter 0 and press Q.

Simple Display

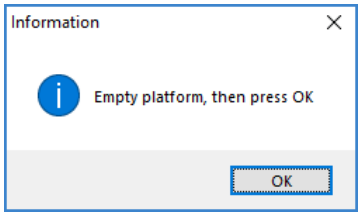
9.1 Set Specification and Perform Weight Calibration



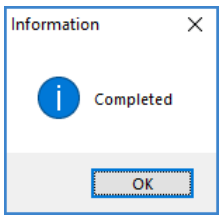
(Example) In Setup/Calibration Area as shown above, the weight being displayed on the right can be changed by different settings, so you can predict setup results in advance. After entering and selecting settings, press ‘Setting’ to confirm. Then Press ‘Save’ key to save settings to EXK Kit. Please follow screen instructions during the setup process.



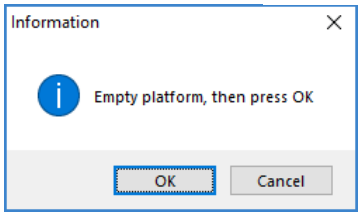
1. Press ‘OK’.



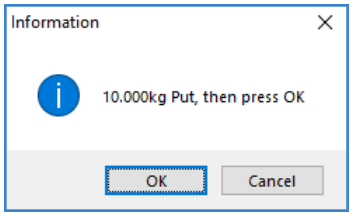
2. After emptying platform, press ‘OK’.



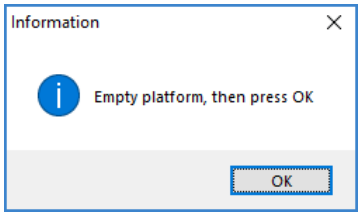
3. Press ‘OK’, then connection will end automatically. Please press ‘Connection’ button again to re-connect to EXK Kit. Weight Specification setup is now completed. Afterward, press ‘Weight Cal’ button to proceed with weight calibration. Please follow screen instructions during the calibration process.



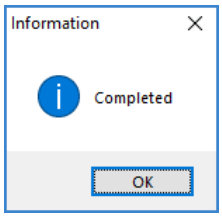
4. After emptying platform, press ‘OK’.



5. Put the calibration weight (as specified on screen) on the platter, then press ‘OK’.



6. After emptying platform, press ‘OK’.



7. Press ‘OK’, then connection will end automatically. Please press ‘Connection’ key again to re-connect to EXK Kit. Weight calibration is now completed.

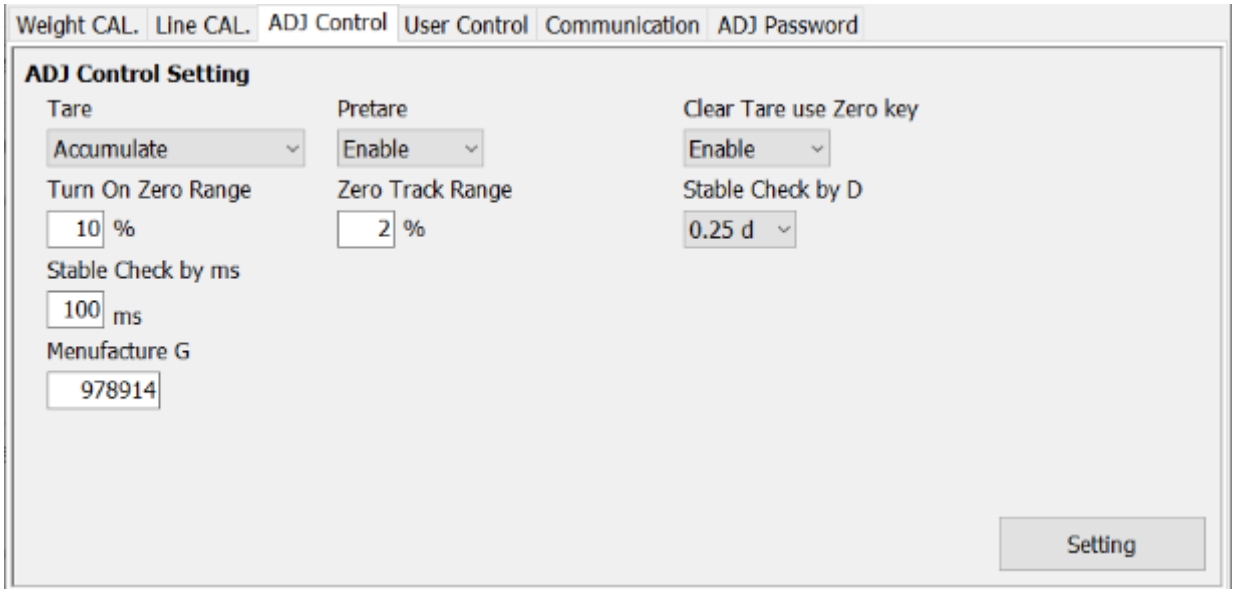
9.2 Line CAL. (Linear Calibration)

First select number of linear points for calibration, or select 0 to clear linear calibration settings. Press “Line CAL.” Button and follow screen instructions.

EXK Setup Tool (WKT) will proceed with linear calibration based on selected number of points. For example, For a capacity of 30.000kg with 5 linear points, the calibration steps are as the following:

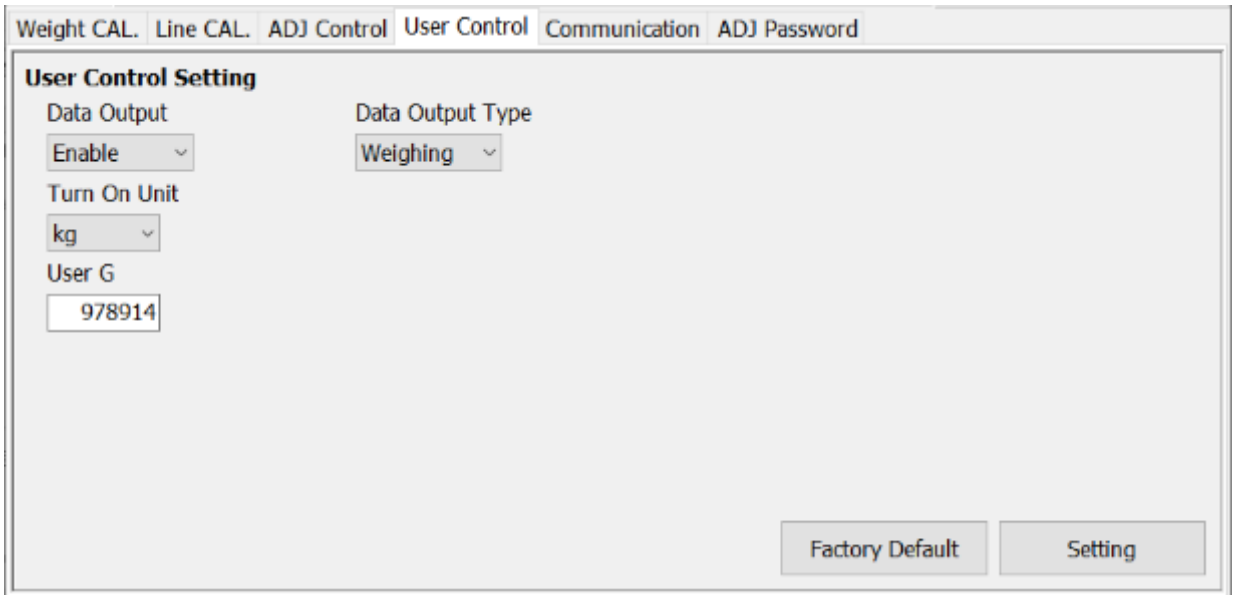
- Calibrate (No load) 0.000 kg
- Calibrate (1st point) 6.000kg
- Calibrate (2nd point) 12.000kg
- Calibrate (3rd point) 18.000kg
- Calibrate (4th point) 24.000kg
- Calibrate (5th point) 30.000kg (Full Capacity)

9.3 ADJ Control Setting



To proceed in ADJ Control setup, EXK Kit must be in the ADJ position. After parameters are confirmed, press ‘Setting’ button to proceed.

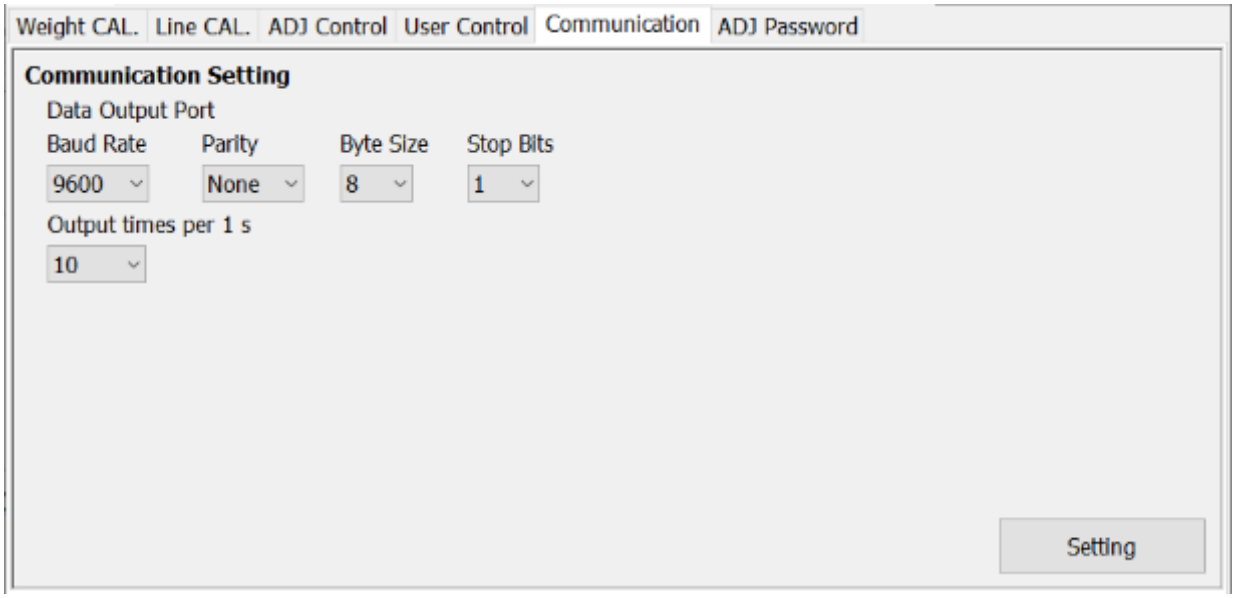
9.4 User Control



After parameters are confirmed, press ‘Setting’ button to proceed.

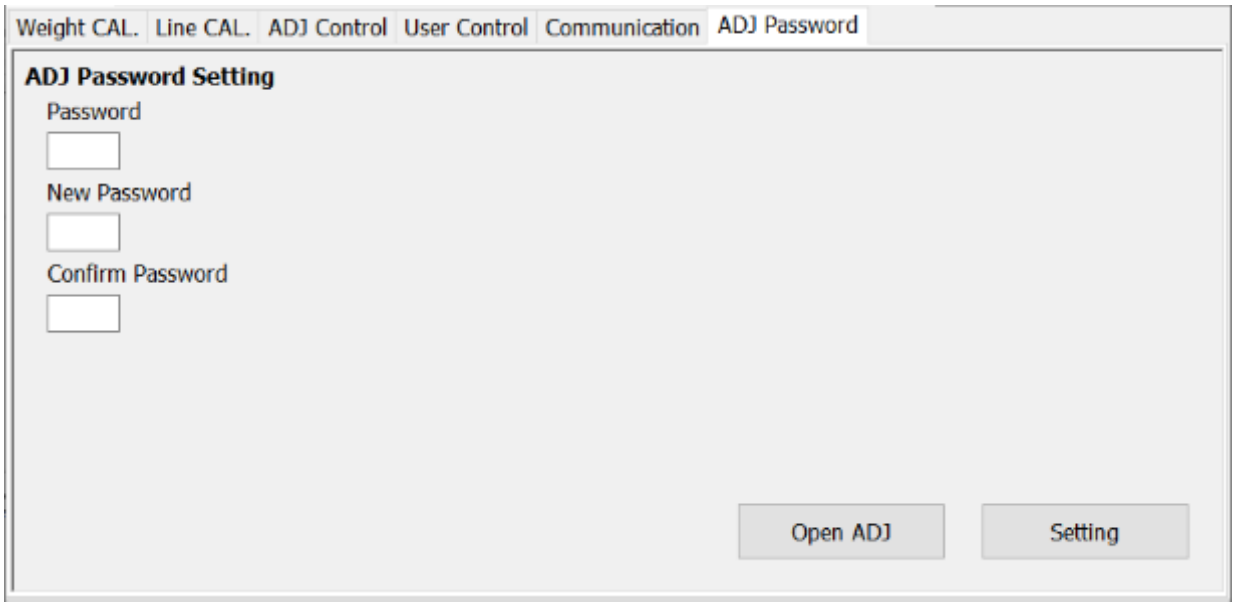
Restoring EXK Kit to factory default settings will not affect setup values being displayed in the Weight Calibration and Line Calibration dialog windows. ADJ Control settings can be restored to factory default settings only in ADJ status (i.e. EXK Kit’s setup switch is in ADJ position); otherwise, only non-ADJ factory default settings will be restored. Regarding factory default settings, please refer to setup commands.

9.5 Communication Setup



After parameters are confirmed, press ‘Setting’ button to proceed.

9.6 ADJ password



To set password:

In the LOCK mode: Input password, input new password, input new password again to confirm. Then press Setting button.

In the ADJ mode: Input new password, input new password again to confirm. Then press Setting button.

How to open ADJ function in LOCK mode:

Input password, press Open ADJ button.