

Price Computing Scale User Manual

20key-35PS

©EXCELL PRECISION CO., LTD. 2014. All rights reserved worldwide.

The information contained herein is the property of EXCELL PRECISION CO., LTD. and is supplied without liability for errors or omissions. No part may be reproduced or used except as authorized by contract or other written permission. The copyright and the foregoing restriction on reproduction and use extend to all media in which the information may be embodied.




TABLE OF CONTENTS

INSTRUCTION FOR USE	2
PREPARATION BEFORE USING.....	2
1-1 INTRODUCTION.....	4
1-2 ERROR MESSAGES	4
1-3 SCREEN DISPLAY	4
1-4 POWER SUPPLY.....	5
CHAPTER 2 KEYBOARD FUNCTION	6
3-1 INTERNAL VALUE DISPLAY MODE	7
3-2 SETTING UP BACKLIGHT MODE (OPTION).....	7
3-3 SETTINGS OF PRICING UNIT	7
3-4 35 PRESET OPERATING INSTRUCTION	8
3-5 EXTERNAL WEIGHT CALIBRATION	8
3-6 EXTERNAL WEIGHT FACTORY DEFAULT SETTING	8
CHAPTER 4 RS232 FUNCTION SETTING(OPTION).....	9
4-1 F1 ⇒ RS-232 BAUD RATE	9
4-2 F2 ⇒ TRANSMISSION MODE (RS-232)	10
APPENDIX: 7-SEGMENT DISPLAY CHARACTERS	14





Thank you for purchasing Price Computing Scale. In order to operate smoothly, to last the durability, and to reduce the chance of breakdown for this product, please read this Manual carefully.

Instruction for Use

1. In order to prevent the scale from dust and static electricity, please fix the dustproof cover on the scale with double-sided adhesive.
2. The scale should not be drenched by rain or water. (If it gets wet carelessly, please wipe it dry with a cloth. If its operation is abnormal, please send it to our distributor for service.)
3. Please keep the scale in a cool and dry place. Do not store at high temperatures or damp places.
4. Please keep the scale clean and free from insect infestation.
5. To avoid impact and it is to be used under designated pressure (the weight put on the platter can not exceed the maximum capacity of the scale).
6. If the scale is not going to be used for some time, please clean it and store it in a plastic bag in dry condition. A desiccant sachet may be included to prevent moisture build up. The scale should be recharged every 3 months to prevent failure of the internal rechargeable battery.
7. The commodity should be placed in the center of platter for accurate weighing. The dimension of the weighted commodity should not exceed the dimension of platter.
8. Please release the protection screw “” before weighing.
9. Please operate or charge the scale in an open area. Do not squeeze the power cord to avoid wire on fire.
10. Operating temperature: $-10^{\circ}\text{C} \sim +40^{\circ}\text{C}$
11. Any suggestion for product is welcomed.

Preparation Before Using

1. Put the scale on a firm level surface free for accurate weight readings. Adjust the four leveling feet to get the leveling bubble at the centre of circle.
2. Scale must be used under a stable temperature and stable air flow. Avoid direct sunlight onto the scale or near the exhaust port of ventilating system.
3. Scale must be used under individual socket to avoid the interference of other electric appliances.
4. Remove any weight that might be on the platter before the scale is switched on.
5. Please note that when  or  symbol appears on the screen, the scale needs to be charged.
6. Introduction of Storage Battery



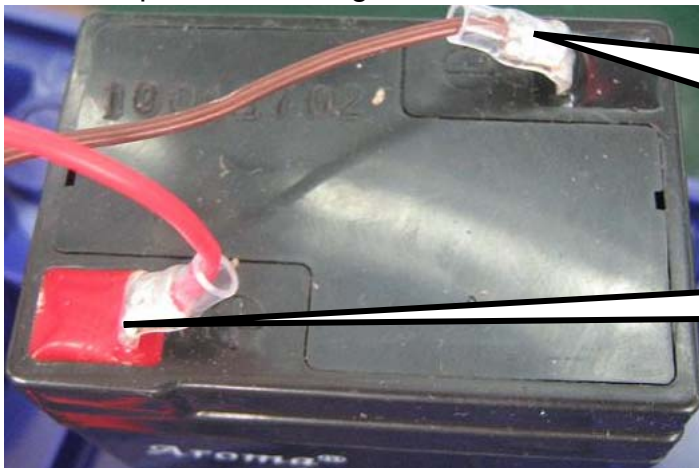
Due to the storage battery adopt the advanced free-maintaining technique, customers need not to replenish electrolyte.

The scale should be recharged every 3 months to prevent failure of the internal rechargeable battery.

1. The battery should be charged for 8~10 hours.
2. The temperature of battery should below 45°C.

Maintaining

1. Please do not discharge with over-current when using the battery. Please charge the battery after discharging current.
2. Please take down the battery when the scale is not used for a long time or break the connection of cathode.
3. Do not short the battery terminals to check whether there is current. Please check whether the connection point is firm to guarantee good connection.
4. The battery should be replaced by specialized person. **No reverse-battery or the product will be damaged.**
 - a) Anode of battery should be connected with Anode of product battery (usually red cable)
 - b) Cathode of battery should be connected with Cathode of product battery (usually brown cable or black cable)
 - c) See the picture following



Brown cable(or black cable) connected with Anode of battery

Red cable connected with Cathode of battery

Safety warnings

1. The electrolyte of battery is caustic which causes metal, cotton, etc to corrode.
2. The hydrogen will be resolved when using or charging the battery and it will cause explosion when approaches fire.



No burning



Caution Corrosion



Warning explosion



Children faraway



Chapter 1 Product Instruction

1-1 Introduction

1. High performance A/D converter

- 0.3 uv/D high sensitivity
- Sampling speed 15 times/second
- non-linear scale 0.01% full scale
- zero point adjustable range -5mV~ +5mV
- use range -4mV ~ +4mV
- load cell stimulate power source 5V DC +/-2% 100mA

2. linearity calibration function

3. one group of RS232 output

4. adapter or rechargeable battery

5. LCD display

6. battery low protection

(When battery voltage is lower than system voltage, the system will cut the power off automatically to ensure its stable and accuracy.)

7. LED backlight

1-2 Error Messages

⇒ The weight value is over 9 division of maximum capacity.

⇒ Zero value above 10% full scale.

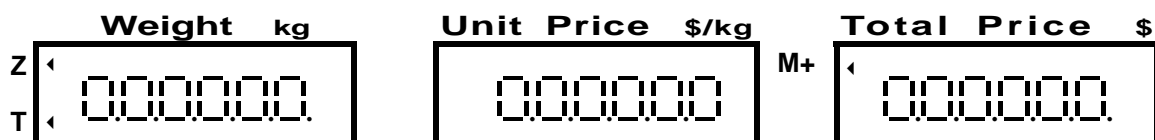
⇒ Zero value below 10% full scale.

⇒ The internal value is over 350,000.

⇒ The internal value is below 80,000.

----- ⇒ If the negative weight is over 20 divisions and there is no tare weight or pre-tare weight, the display shows "-----"

1-3 Screen Display



Display Column

1. Weight

6 digits in total display the weight on platter.

The left digit is able to display the negative symbol.




2. Unit Price

6 digits in total display the unit price of objects on platter.
The decimal point floats two digits.

3. Total Price

6 digits in total display the total price of the objects on platter or the accumulation.

Symbol Display

1. **Z** : “Zero” indication.
2. **T** : “Tare” indication.
3. **M+** : “Accumulation” indication.
4.  : Low battery.

1-4 Power Supply

Power Selection

1. 6 V / 4 Ah Rechargeable battery
2. 110 / 220 V $\pm 15\%$ AC Main power


Recharge Voltage


1. AC 110 V +10%, -15%
2. AC 220 V +10%, -15%


Power Consumption

30 mA (system + no backlight)	About 140 hours
40 mA (system + front display backlight)	About 100 hours
50 mA (system + front display backlight + rear display backlight)	About 80 hours

Low Power Alarm

When the () symbol keeps flashing on the left down corner of the display, it need charging.

 The indicator will turn off automatically after 5 ~ 10 hours (approximately 1 ~ 2 hours with backlight on), when the low battery warning symbol shows up. The indicator must be fully charged, before operating again.

 When the low battery warning symbol shows up, please recharge the indicator immediately for fear of weight instability.



Chapter 2 Keyboard Function

- 0** ~ **9** : Number key. Press the keys to input the numbers (0 ~ 9) and to set unit price.
- CE** : Press the key to clear the old unit price and then input the new one if you would like to change the unit price (If the unit price has been input for 3 seconds, you can input the new one immediately).
- T** : Press the key to deduct the containers' weight and the symbol “◀” in Weight will appear.
- Z** : Weight return to zero
- .** : Press this key one time, the **DECIMAL POINT** is available. Press this key two times with number key 1, 2, 3 or 4, **PRICING UNIT** function is available.
- 00** : Press this key to enter “00”
- Q'TY** : When there is more than one piece of the same item, such as cans which are priced by quantity, input the unit price first and then press **Q'TY** to enter the number of items (input an integer no more than 999). The total amount will be shown in **TOTAL PRICE** (as same as the calculator's multiply). At that moment, please press **+** to store it in accumulation.
- +** : Input unit price in the **UNIT PRICE**, then press **+** to memorize the sum.
- M+** : After the number on **TOTAL PRICE** is stable, press **M+** to memorize the sum.
- MR** : If there is accumulation data in memory, please press **MR** continually to display the last 99 data.
- MC** : When there is accumulation data in memory (accumulation symbol “◀” displays in **TOTAL PRICE**), press this key to clear all accumulation data, and accumulation symbol “◀” disappears.
- CH** : Press **CH**, then total price disappears in **TOTAL PRICE**. Please press the payment of customer, and the change displays in the **UNIT PRICE**.
- 1** ~ **35** : Unit price preset key.
- Preset** : Confirmation key.

. or **00** depends on different model.

20key-35 PRESET keyboard (**00**)

1	2	3	4	5	6	7	7	8	9	QTY	M+
8	9	10	11	12	13	14	4	5	6	+	MR
15	16	17	18	19	20	21	1	2	3	CH	MC
22	23	24	25	26	27	28	0	00	CE	Z	T
29	30	31	32	33	34	35	PRESET				

20key-35 PRESET keyboard (**.**)

1	2	3	4	5	6	7	7	8	9	QTY	M+
8	9	10	11	12	13	14	4	5	6	+	MR
15	16	17	18	19	20	21	1	2	3	CH	MC
22	23	24	25	26	27	28	0	.	CE	Z	T
29	30	31	32	33	34	35	PRESET				



Chapter 3 Operation Instruction

3-1 Internal Value Display Mode

Press [Z] key, when the display show “- - - - -”, then, press [CE] key immediately. The display will show internal value. Press [0] to exit the internal value mode and return to the weighing mode.

3-2 Setting up Backlight Mode (option)

<Method 1>

Press [Z] key, the display will show “- - - - -”, then press [4] key right away. It is “auto-backlight mode”.

Press [Z] key, the display will show “- - - - -”, then press [5] key right away. It is “backlight-off mode”.

<Method 2>

Press [0] key for 2 seconds, the beeper will beep ...three times. The scale will change to backlight mode ⇒ “Auto-backlight mode” or “backlight-off mode”.

Auto-backlight mode

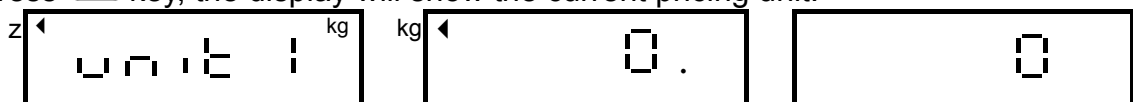
When there is a weight on the pan which weight is over 10d or pressing any keys, the backlight will be on. After back to zero for 10 desonds (the weight is under 10d.), backlight will be off

- ☐ The scale will keep the auto-backlight mode after the next bootup, if the auto-backlight mode is set before last power-off.

3-3 Settings of Pricing Unit

❶ Selecting the pricing unit:

Double press [.] key, the display will show the current pricing unit:



❷ Press [1] ~ [6] to select pricing units. The scale will be back to weighing & price mode. The display will show the symbol indication “◀” for the request pricing unit.

- 1 ⇒ kg 2 ⇒ 100g 3 ⇒ HK catty
- 4 ⇒ tl.T 5 ⇒ lb 6 ⇒ oz

If the price unit “lb” is seleteced, the displaying will show three symbols “◀” .
If the price unit “oz” is selected, the displaying will **not** show any symbol “◀” .



3-4 35 Preset Operating Instruction

1. Preset Unit Price (01 ~ 35) Mode:

	Weight	Unit Price	Total
1	0.000	0.00	0.00

Both the scale is empty and there is weight on are ok

2	0.000	1.23	0.00
---	-------	------	------

Input the unit price you need by pressing number key [0]-[9] in Unit Price

- 3 Press "PRESET" after inputing unit price, and then press any key of [01]-[35], the input unit price will be recorded in the corresponding place among [01]~[35]

2. Calling Preset Unit Price Mode (01 ~ 35)

	Weight	Unit Price	Total
1	0.000	0.00	0.00

Both the scale is empty and there is weight on are ok

2	0.000	1.23	0.00
---	-------	------	------

Press[01]-[35] you can call input unit price

3-5 External Weight Calibration

- Steps :**
1. Make sure the scale backs to zero and is in "kg" mode.
 2. Press **[MC]** key and do not release, the then press **[.]** key to show "CAL", the weight display "0000" kg .
 3. Release two keys.
 4. Key-in pre-calibration weight, the display will show "pre-calibration" of weight value in flash. Place full weight(s) on the pan. When the scale is stable, take off the weight(s) from the pan. The calibration finished.

3-6 External Weight Factory Default Setting

To Return to the factory setting, hold **[MC]** key and press **[CE]** key.

After buzzer beep sound, release two keys.

The scale will return to factory setting.



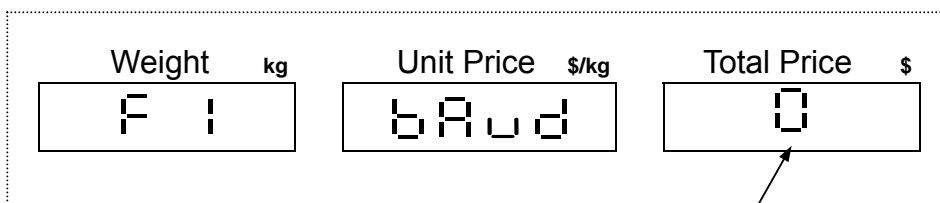
Chapter 4 RS232 Function Setting(Optional)

Press **[MC]** key do not release, and turn power on to enter function setting mode.

F1	bA<u>u</u>d	⇒	RS-232 Baud Rate
F2	SE<u>T</u>	⇒	Transmission Mode (RS-232)

press **[T]** key to circulate selection function.

4-1 F1 ⇒ RS-232 Baud Rate



Using **[0],[1],[2],[3]** keys to choose 0,1,2,3 in order

- 0 ⇒ 9600 bits/second
- 1 ⇒ 4800 bits/second
- 2 ⇒ 2400 bits/second
- 3 ⇒ 1200 bits/second

Press **[T]** key to enter the next setting mode.

Press **[M+]** key to save setting values. The scale will count backwards to zero and back to weighing mode.

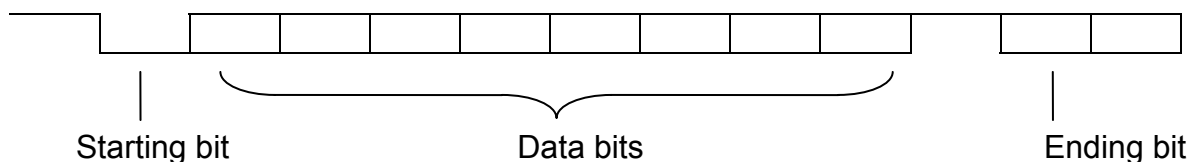
RS-232 Interface Format

I . Type: UART Signal of EIA-RS0232 C

II . Protocol:

1. Baud rate : 1 200, 2 400, 4 800, 9 600 bits/second
2. Data bits : 8 bits
3. Parity bit : None
4. Stop bits : 1 bit
5. Code : ASCII

(American Standard Code for Informaiton Interchange)





4-2 F2 ⇒ Transmission Mode (RS-232)

Weight kg	Unit Price \$/kg	Total Price \$
F 2	5 E E C	0

Press number key , , , , , , , , to choose 0,1,2,3,4,5,6,7,8 in order

- 0 ⇒ Press and key transmit RS232
- 1 ⇒ Continuous transmission (only RS-232)
- 2 ⇒ Stable transmission (only RS-232)
- 3 ⇒ RS-232 off
- 4 ⇒ Continous transmission (weight transmission only)
- 5 ⇒ Stable transmission (weight transmission only)
- 6 ⇒ Continuous transmission (printing format: +001.000)
- 7 ⇒ Stable transmission (printing format: +001.000)
- 8 ⇒ Command mode

Press the next setting mode.

Press to save setting values. The scale will count backwards to zero and back to weight mode.



When F2 setting is “0 ”, the RS232 format is as below.

Press M+ to print

NO.	001
N	10.005kg
T	0.500kg
U/P	50/kg
T/P	500.25

Press + to print

NO.	002
QTY	20pcs
U/P	10/pcs
T/P	200

Press MC to print

-	25
TOTAL NUMBER	002
AMOUNT	700
PAY	1000

← When recalled the returned good, it will print the total price. Otherwise, it will not.

After pressing

CH,input

proper amounts, press

MC key again to

print PAY and CHANGE

If necessary

CHANGE	300
--------	-----

When F2 setting is “4 ” or “5”, the RS232 format is as below.

4 ⇒ Continious transmission (weight transmission only)

5 ⇒ Stable transmission (weight transmission only)

When current weight is 10KG, the format is as below.

10.000 (In stable transmission, it only output once. You need put it up again and the scale will read next data)

10.000

10.000

10.000

When F2 setting is “8”, the command format is as below.

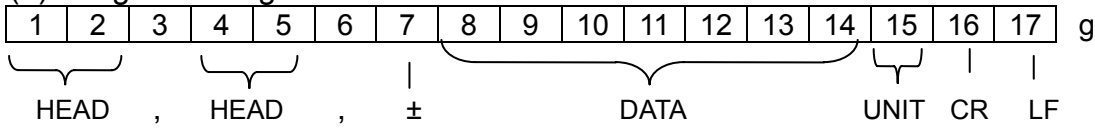
Input order ‘W’ in PC, the scale will reply the weight to PC, for example +004.000



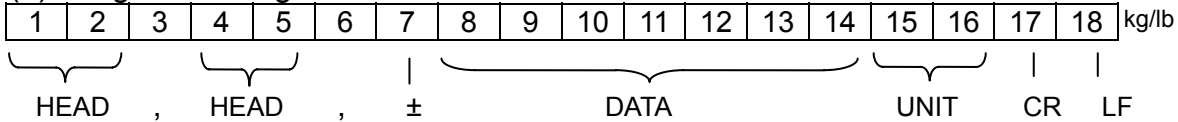
RS232 DATA FORMAT

Stable transmission or Continuous transmission

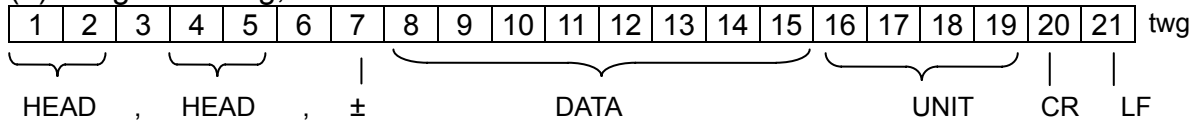
(1) Weight unit is g.



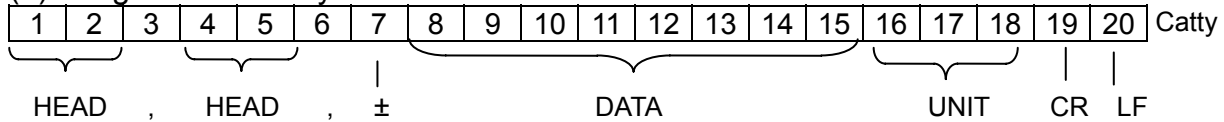
(2) Weight unit is kg/lb



(3) Weight unit is g, lb or oz.



(4) Weight unit is Catty.



HEAD1 (2 BYTES)	HEAD2 (2 BYTES)
OL - Overload , Under load	
ST - Display is Stable	NT - NET Mode
US - Display is Unstable	GS - GROSS Mode

DATA (7 or 8 BYTE)

2D (HEX) = “ - ” (MINUS)

2B (HEX) = “ + ” (PLUS)

2E (HEX) = “ . ” (DECIMAL POINT)

UNIT (2 - 3 or 4 BYTE)

kg = 6B (HEX) ; 67 (HEX)

lb = 6C (HEX) ; 62 (HEX)

tl.T = 74 (HEX) ; 6C (HEX) ; 2E (HEX) ; 54 (HEX)

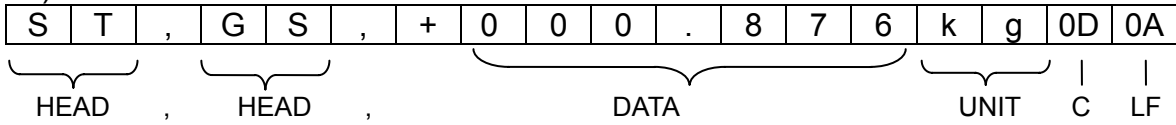
hkg = 68 (HEX) ; 6B (HEX) ; 67 (HEX)



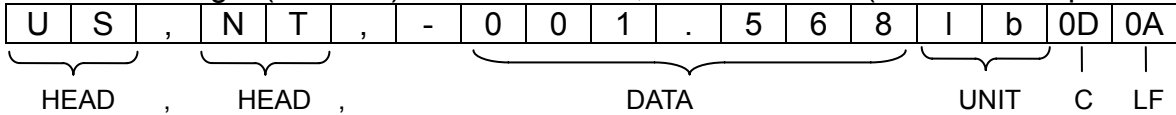
Example of Transmission:

Data format for RS-232 continuous transmission are as below.

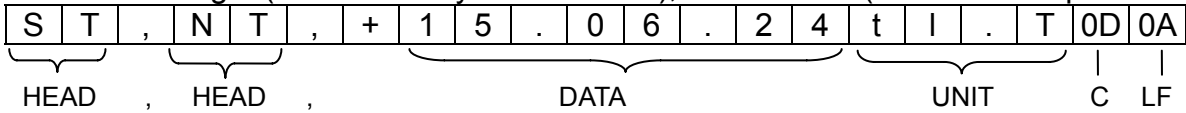
1. The gross weight (+0.876 kg) shown as below, after stable: (under no tare or pre-tare mode)



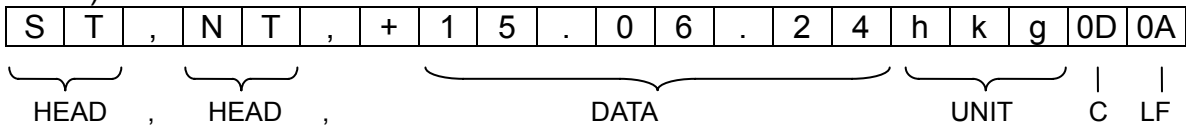
2. The net weight (-1.568lb) shows as below, after unstable: (under tare or pre-tare mode)



3. The net weight (+15 TW Catty and 6.24 tl.T), after stable: (under tare or pre-tare mode)



4. The net weight (+15 Catty and 6.24 HK Catty), after stable: (under tare or pre-tare mode)





Appendix: 7-Segment Display Characters

Number	Display	Letter	Display	Letter	Display
0		A		N	
1		B		O	
2		C		P	
3		D		Q	
4		E		R	
5		F		S	
6		G		T	
7		H		U	
8		I		V	
9		J		W	
		K		X	
		L		Y	
°C		M		Z	